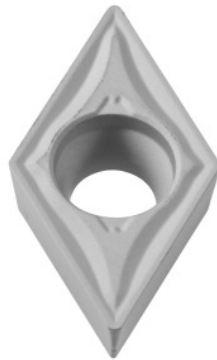



DCMT 11T308, Grade: HBT020

Order data

Order number	260508 HBT020
GTIN	4062406257378
Item class	22D

Description

DCMT 11T308 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Grade	HBT020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Main application	P
Cutting conditions	slightly interrupted
Cutting speed v_c main application	100 - 280 m/min

Coating	TiCN
Number of changes/inserts	2
ISO code indexable insert	DCMT 11T308
Chip breaker	PM
Corner radius	0.8 mm
Feed f	0.12 - 0.3 mm/rev.
Type of product	Indexable insert for turning