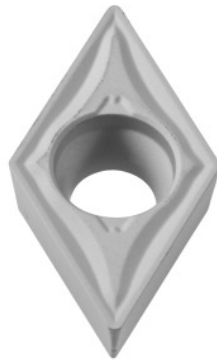



DCMT 070204, Grade: HBT020

Order data

Order number	260500 HBT020
GTIN	4062406351250
Item class	22D

Technical description

ISO code indexable insert	DCMT 070204
Chip breaker	PM
Grade	HBT020
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
Cutting speed v_c main application	100 - 280 m/min
Feed f	0.12 - 0.3 mm/rev.
Number of changes/inserts	2
Tool material	Carbide

Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Type of product	Indexable insert for turning