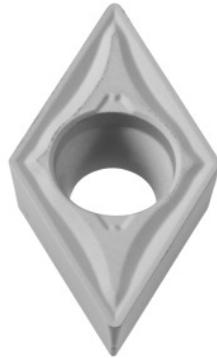


**DCMT 11T304, Grade: HBT020****Order data**

Order number	260507 HBT020
GTIN	4062406257354
Item class	22D

**Description**

DCMT 11T304 HBT020 Grade: HBT020  
Chip breaker: PM  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.12 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

Grade	HBT020
Cutting conditions	slightly interrupted
Main application	P
ISO code indexable insert	DCMT 11T304
Feed $f$	0.12 - 0.3 mm/rev.
Chip breaker	PM
Coating	TiCN

Cutting speed $v_c$ main application	100 - 280 m/min
Tool material	Carbide
Corner radius	0.4 mm
Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning