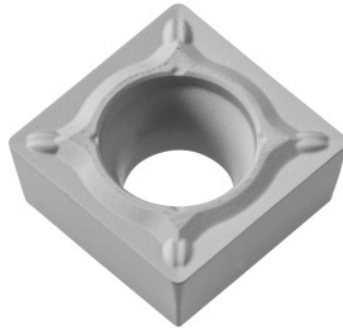



SCMT 09T304, Grade: HBT020

Order data

Order number	260758 HBT020
GTIN	4062406257392
Item class	22D

Technical description

Main application	P
Grade	HBT020
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Number of changes/inserts	4
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	SCMT 09T304
Cutting speed v_c main application	120 - 330 m/min
Cutting conditions	slightly interrupted
Chip breaker	PF
Cutting depth a_p	0.4 - 1.5 mm
Coating	TiCN

Tool material	Carbide
Type of product	Indexable insert for turning