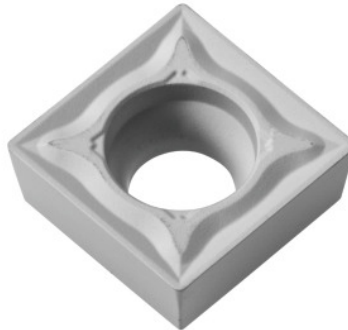


**SCMT 120404, Grade: HBT020****Order data**

Order number	260793 HBT020
GTIN	4062406257439
Item class	22D

Description

SCMT 120404 HBT020 Corner radius: 0.4 mm
Grade: HBT020
Chip breaker: PM
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.12 - 0.3 mm/rev.
Cutting speed v_c main application: 100 - 280 m/min

Technical description

Chip breaker	PM
Cutting speed v_c main application	100 - 280 m/min
Corner radius	0.4 mm
Main application	P
Number of changes/inserts	4
Feed f	0.12 - 0.3 mm/rev.
Coating	TiCN

Cutting conditions	slightly interrupted
Grade	HBT020
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	SCMT 120404
Type of product	Indexable insert for turning