

**SCMT 120408, Grade: HBT130****Order data**

Order number	260795 HBT130
GTIN	4062406257446
Item class	22D

Description

SCMT 120408 HBT130 Corner radius: 0.8 mm
Grade: HBT130
Chip breaker: MM
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.05 - 0.35 mm/rev.
Cutting speed v_c main application: 50 - 200 m/min

Technical description

Main application	M
Coating	TiCN
Grade	HBT130
Feed f	0.05 - 0.35 mm/rev.
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Tool material	Carbide

Chip breaker	MM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2.5 mm
Cutting speed v_c main application	50 - 200 m/min
Corner radius	0.8 mm
Type of product	Indexable insert for turning