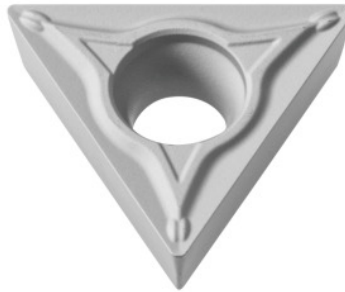



**TCMT 110204, Grade: HBT020**

**Order data**

Order number	260966 HBT020
GTIN	4062406257477
Item class	22D

**Description**

TCMT 110204 HBT020 Grade: HBT020  
 Chip breaker: PF  
 Cutting depth  $a_p$ : 0.4 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 330 m/min

**Technical description**

Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.4 - 1.5 mm
Chip breaker	PF
Number of changes/inserts	3
Coating	TiCN
Main application	P
Tool material	Carbide
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	120 - 330 m/min
ISO code indexable insert	TCMT 110204
Finishing/roughing assignment	Finishing
Grade	HBT020
Type of product	Indexable insert for turning