


TCMT 110204, Grade: HBT130

Order data

Order number	260966 HBT130
GTIN	4062406257460
Item class	22D

Description

TCMT 110204 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

ISO code indexable insert	TCMT 110204
Tool material	Carbide
Cutting conditions	slightly interrupted
Coating	TiCN
Number of changes/inserts	3
Feed f	0.05 - 0.2 mm/rev.
Main application	M
Corner radius	0.4 mm

Cutting depth a_p	0.1 - 1 mm
Cutting speed v_c main application	60 - 220 m/min
Grade	HBT130
Chip breaker	M
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning