


SCMT 120404, Grade: HBT130

Order data

Order number	260793 HBT130
GTIN	4062406257422
Item class	22D

Description

SCMT 120404 HBT130 Corner radius: 0.4 mm
 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting speed v_c main application	50 - 200 m/min
Number of changes/inserts	4
Cutting depth a_p	0.3 - 2.5 mm
Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.

Corner radius	0.4 mm
Grade	HBT130
ISO code indexable insert	SCMT 120404
Main application	M
Cutting conditions	slightly interrupted
Coating	TiCN
Type of product	Indexable insert for turning