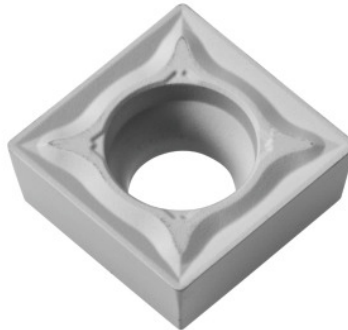



SCMT 120408, Grade: HBT020

Order data

Order number	260795 HBT020
GTIN	4062406257453
Item class	22D

Description

SCMT 120408 HBT020 Corner radius: 0.8 mm
 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

ISO code indexable insert	SCMT 120408
Cutting depth a_p	0.5 - 2.5 mm
Grade	HBT020
Chip breaker	PM
Cutting speed v_c main application	100 - 280 m/min
Main application	P
Corner radius	0.8 mm

Number of changes/inserts	4
Cutting conditions	slightly interrupted
Feed f	0.12 - 0.3 mm/rev.
Coating	TiCN
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Type of product	Indexable insert for turning