

**TCMT 110204, Grade: HBT130****Order data**

Order number	261012 HBT130
GTIN	4062406257507
Item class	22D

**Description**

TCMT 110204 HBT130 Grade: HBT130  
Chip breaker: MM  
Cutting depth  $a_p$ : 0.3 - 2.5 mm  
Feed  $f$ : 0.05 - 0.35 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 200 m/min

**Technical description**

Coating	TiCN
Cutting speed $v_c$ main application	50 - 200 m/min
ISO code indexable insert	TCMT 110204
Cutting conditions	slightly interrupted
Grade	HBT130
Chip breaker	MM
Corner radius	0.4 mm
Number of changes/inserts	3

Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.
Main application	M
Cutting depth $a_p$	0.3 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning