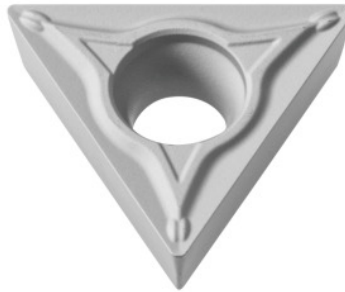



TCMT 16T304, Grade: HBT020

Order data

Order number	260968 HBT020
GTIN	4062406257491
Item class	22D

Description

TCMT 16T304 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 330 m/min

Technical description

Cutting depth a_p	0.4 - 1.5 mm
Grade	HBT020
Cutting speed v_c main application	120 - 330 m/min
Corner radius	0.4 mm
Coating	TiCN
ISO code indexable insert	TCMT 16T304
Tool material	Carbide
Cutting conditions	slightly interrupted

Chip breaker	PF
Number of changes/inserts	3
Finishing/roughing assignment	Finishing
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning