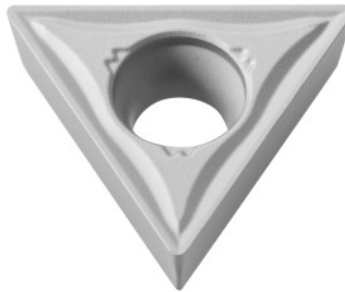



TCMT 110204, Grade: HBT020

Order data

Order number	261012 HBT020
GTIN	4062406257514
Item class	22D

Description

TCMT 110204 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Tool material	Carbide
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM
Cutting conditions	slightly interrupted
Main application	P
Grade	HBT020
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

ISO code indexable insert	TCMT 110204
Corner radius	0.4 mm
Number of changes/inserts	3
Cutting speed v_c main application	100 - 280 m/min
Coating	TiCN
Type of product	Indexable insert for turning