


**VBMT 110304, Grade: HBT020**

**Order data**

Order number	261252 HBT020
GTIN	4062406257613
Item class	22D

**Technical description**

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Number of changes/inserts	2
ISO code indexable insert	VBMT 110304
Cutting depth $a_p$	0.5 - 2.5 mm
Main application	P
Corner radius	0.4 mm
Cutting speed $v_c$ main application	100 - 280 m/min
Feed $f$	0.12 - 0.3 mm/rev.
Grade	HBT020
Chip breaker	PM

Coating	TiCN
Tool material	Carbide
Type of product	Indexable insert for turning