


VBMT 160404, Grade: HBT130

Order data

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| Order number | 261188 HBT130 |
| GTIN | 4062406257583 |
| Item class | 22D |

Description

VBMT 160404 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

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|--------------------------------------|--------------------|
| Chip breaker | M |
| Feed f | 0.05 - 0.2 mm/rev. |
| ISO code indexable insert | VBMT 160404 |
| Cutting speed v_c main application | 60 - 220 m/min |
| Tool material | Carbide |
| Grade | HBT130 |
| Main application | M |

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|-------------------------------|------------------------------------|
| Coating | TiCN |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Cutting conditions | slightly interrupted |
| Cutting depth a_p | 0.1 - 1 mm |
| Corner radius | 0.4 mm |
| Number of changes/inserts | 2 |
| Type of product | Indexable insert for turning |