

**VCMT 160404, Grade: HBT130****Order data**

Order number	261388 HBT130
GTIN	4062406257682
Item class	22D

Description

VCMT 160404 HBT130 Grade: HBT130
Chip breaker: M
Cutting depth a_p : 0.1 - 1 mm
Feed f : 0.05 - 0.2 mm/rev.
Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.4 mm
Number of changes/inserts	2
Chip breaker	M
Main application	M
ISO code indexable insert	VCMT 160404

Coating	TiCN
Grade	HBT130
Cutting depth a_p	0.1 - 1 mm
Tool material	Carbide
Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning