


**VBMT 160404, Grade: HBT020**

**Order data**

Order number	261257 HBT020
GTIN	4062406257637
Item class	22D

**Description**

VBMT 160404 HBT020 Grade: HBT020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.12 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

Feed $f$	0.12 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Main application	P
Chip breaker	PM
Cutting depth $a_p$	0.5 - 2.5 mm
Coating	TiCN
Corner radius	0.4 mm

Tool material	Carbide
Grade	HBT020
Cutting speed $v_c$ main application	100 - 280 m/min
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	VBMT 160404
Type of product	Indexable insert for turning