


**VCMT 110304, Grade: HBT130**

**Order data**

Order number	261472 HBT130
GTIN	4062406257705
Item class	22D

**Technical description**

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	VCMT 110304
Chip breaker	MM
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Coating	TiCN
Grade	HBT130
Tool material	Carbide
Main application	M
Cutting speed $v_c$ main application	50 - 200 m/min
Cutting depth $a_p$	0.3 - 2.5 mm

Feed f	0.05 - 0.35 mm/rev.
Number of changes/inserts	2
Type of product	Indexable insert for turning