


**VBMT 160404, Grade: HBT130**

**Order data**

Order number	261257 HBT130
GTIN	4062406257620
Item class	22D

**Description**

VBMT 160404 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.3 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 200 m/min

**Technical description**

ISO code indexable insert	VBMT 160404
Cutting depth $a_p$	0.3 - 2.5 mm
Corner radius	0.4 mm
Grade	HBT130
Cutting speed $v_c$ main application	50 - 200 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	M

Number of changes/inserts	2
Feed f	0.05 - 0.35 mm/rev.
Tool material	Carbide
Chip breaker	MM
Coating	TiCN
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning