


VBMT 160408, Grade: HBT020

Order data

Order number	261259 HBT020
GTIN	4062406257651
Item class	22D

Description

VBMT 160408 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Coating	TiCN
Chip breaker	PM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting speed v_c main application	100 - 280 m/min
Number of changes/inserts	2

ISO code indexable insert	VBMT 160408
Grade	HBT020
Corner radius	0.8 mm
Main application	P
Feed f	0.12 - 0.3 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning