


VBMT 160408, Grade: HBT130

Order data

Order number	261259 HBT130
GTIN	4062406257644
Item class	22D

Description

VBMT 160408 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	VBMT 160408
Cutting speed v_c main application	50 - 200 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.05 - 0.35 mm/rev.
Corner radius	0.8 mm

Coating	TiCN
Number of changes/inserts	2
Cutting depth a_p	0.3 - 2.5 mm
Chip breaker	MM
Grade	HBT130
Tool material	Carbide
Type of product	Indexable insert for turning