

Garant
Eco clamping toolholder DCLNL 95°, for indexable inserts CN., left-hand

Order data

Order number	250009 16/09
GTIN	4045197808929
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Technical description

Shank size	16 mm
Functional width L ₄	23 mm
Shim screw	259027 5
Shim	259033 7
Insert size	9 mm
Head length L ₁	27 mm
suitable indexable insert	CN.. 09T3..
Clamp, screw, spring	259036 13
ISO code toolholder	DCLNR/L 1616H09

Overall length L	100 mm
Series	Eco
Application type	left-hand
Through-coolant	yes
Setting angle κ	95 degrees
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim screw Type 5	259027 5
Shim Type 7	259033 7
Clamp unit Type 13	259036 13
PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2