


**VCMT 110304, Grade: HBT020**

**Order data**

Order number	261472 HBT020
GTIN	4062406257712
Item class	22D

**Technical description**

Grade	HBT020
Cutting speed $v_c$ main application	100 - 280 m/min
Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.12 - 0.3 mm/rev.
Chip breaker	PM
ISO code indexable insert	VCMT 110304
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
Main application	P

Tool material	Carbide
Corner radius	0.4 mm
Type of product	Indexable insert for turning