


VCMT 160404, Grade: HBT130

Order data

Order number	261474 HBT130
GTIN	4062406257729
Item class	22D

Description

VCMT 160404 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 50 - 200 m/min

Technical description

Main application	M
Number of changes/inserts	2
Feed f	0.05 - 0.35 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	MM
Coating	TiCN
Cutting conditions	slightly interrupted

Cutting speed v_c main application	50 - 200 m/min
Cutting depth a_p	0.3 - 2.5 mm
Corner radius	0.4 mm
ISO code indexable insert	VCMT 160404
Tool material	Carbide
Grade	HBT130
Type of product	Indexable insert for turning