

**Garant**
**eco clamp toolholder, right-hand, Shank / insert size: 25/15mm**

**Order data**

Order number	250600 25/15
GTIN	4045197808974
Item class	21U

**Description**
**Version:**

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

**Note:**

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2525M15

suitable indexable insert: DN.. 1506..

Functional width L<sub>4</sub>: 32 mm

Head length L<sub>1</sub>: 38 mm

Overall length L: 150 mm

Shim: 259033 3

**Technical description**

Shank size	25 mm
Clamp, screw, spring	259036 11
ISO code toolholder	DDJNR/L 2525M15
Overall length L	150 mm

Insert size	15 mm
suitable indexable insert	DN.. 1506..
Shim screw	259027 2
Shim	259033 3
Head length L <sub>1</sub>	38 mm
Functional width L <sub>4</sub>	32 mm
Series	Eco
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle $\kappa$	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

## Accessories

Shim screw Type 2	259027 2
Shim	259225
Shim screw	259612
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX10	674248 TX10
Shim Type 3	259033 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500