

Garant
eco clamp toolholder, left-hand, Shank / insert size: 20/15mm


Order data

Order number	250601 20/15
GTIN	4045197808998
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2020K15

suitable indexable insert: DN.. 1506..

Functional width L_4 : 25 mm

Head length L_1 : 38 mm

Overall length L: 125 mm

Shim: 259033 3

Technical description

Overall length L	125 mm
Clamp, screw, spring	259036 11
Insert size	15 mm
Head length L_1	38 mm
Shim	259033 3

suitable indexable insert	DN.. 1506..
Shim screw	259027 2
Functional width L ₄	25 mm
ISO code toolholder	DDJNR/L 2020K15
Shank size	20 mm
Series	Eco
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim	259225
Shim screw	259612
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX10	674248 TX10
Shim Type 3	259033 3
Shim screw Type 2	259027 2