

Garant
eco clamp toolholder, left-hand, Shank / insert size: 25/15mm


Order data

Order number	250601 25/15
GTIN	4045197809001
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2525M15

suitable indexable insert: DN.. 1506..

Functional width L_4 : 32 mm

Head length L_1 : 38 mm

Overall length L: 150 mm

Shim: 259033 3

Technical description

Overall length L	150 mm
Functional width L_4	32 mm
Shank size	25 mm
ISO code toolholder	DDJNR/L 2525M15
Shim screw	259027 2

Shim	259033 3
Insert size	15 mm
suitable indexable insert	DN.. 1506..
Head length L ₁	38 mm
Clamp, screw, spring	259036 11
Series	Eco
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim Type 3	259033 3
Shim screw	259612
Shim	259225
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX10	674248 TX10
Shim screw Type 2	259027 2