

**SNMX 120408, HUT25, Radius: 1mm****Order data**

Order number	251398 1
GTIN	4062406258283
Item class	29W

**Description****Suitable for:**

eco lever lock toolholder PSSN. For example lever toolholders No. 251112 and 251113.

**Note:**

The insert pocket must be modified when using indexable inserts with a radius  $\geq 3$  mm.

**Technical description**

Cutting depth $a_p$	1 - 4 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	50 - 120 m/min
Number of changes/inserts	8
Feed $f$	0.1 - 0.2 mm/rev.
Tool material	Carbide
Main application	P
Secondary application	M

Coating	uncoated
Cutting speed $v_c$ secondary application	30 - 80 m/min
Grade	HUT25
ISO code indexable insert	SNMX 1204
Product name attribute	HUT25
Type of product	Indexable insert for turning