


SNMX 120408, HUT25, Radius: 1-4mm

Order data

Order number	251398 1-4
GTIN	4062406258320
Item class	29W

Description
Suitable for:

eco lever lock toolholder PSSN. For example lever toolholders No. 251112 and 251113.

Note:

The insert pocket must be modified when using indexable inserts with a radius ≥ 3 mm.

Technical description

Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	1 - 4 mm
Coating	uncoated
ISO code indexable insert	SNMX 1204
Cutting speed v_c secondary application	30 - 80 m/min
Secondary application	M
Grade	HUT25
Tool material	Carbide

Cutting speed v_c main application	50 - 120 m/min
Cutting conditions	continuous
Number of changes/inserts	8
Main application	P
Product name attribute	HUT25
Type of product	Indexable insert for turning