


SNMX 120408, HUT25, Radius: 2mm

Order data

Order number	251398 2
GTIN	4062406258290
Item class	29W

Description
Suitable for:

eco lever lock toolholder PSSN. For example lever toolholders No. 251112 and 251113.

Note:

The insert pocket must be modified when using indexable inserts with a radius ≥ 3 mm.

Technical description

ISO code indexable insert	SNMX 1204
Cutting speed v_c main application	50 - 120 m/min
Cutting depth a_p	2 - 4 mm
Number of changes/inserts	8
Main application	P
Cutting speed v_c secondary application	30 - 80 m/min
Coating	uncoated
Cutting conditions	continuous

Secondary application	M
Tool material	Carbide
Grade	HUT25
Feed f	0.1 - 0.2 mm/rev.
Product name attribute	HUT25
Type of product	Indexable insert for turning