

**DNMG 150612, Grade: HBT130****Order data**

Order number	250787 HBT130
GTIN	4062406261641
Item class	22D

Description

DNMG 150612 HBT130 Grade: HBT130
Chip breaker: MR
Cutting depth a_p : 2 - 6 mm
Feed f : 0.15 - 0.55 mm/rev.
Cutting speed v_c main application: 40 - 180 m/min

Technical description

Corner radius	1.2 mm
Chip breaker	MR
Cutting speed v_c main application	40 - 180 m/min
Finishing/roughing assignment	Roughing
Grade	HBT130
Cutting depth a_p	2 - 6 mm
Number of changes/inserts	4

Main application	M
Tool material	Carbide
Coating	TiCN
Feed f	0.15 - 0.55 mm/rev.
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150612
Type of product	Indexable insert for turning