# Bench stone for carbide and cast iron Silicon carbide (SiC) coarse / fine, Length×Width: 100X25mm



## **Order data**

Order number	558825 100X25		
GTIN	4260496535202		
Item class	56Z		

## **Description**

#### **Version:**

Ceramic bonded combination oilstones, hardness O/ P. One side coarse for roughing, the other side fine for finishing.

**Silicon carbide** in medium hard bonding. Lower part SiC 280 / 320 grit (fine); upper part SiC 100 grit (coarse).

### **Application:**

For deburring, finish smoothing of irregularities, rounding of edges.

#### Note:

Special polishing stones for equalising are available on request.

# **Technical description**

Height	15 mm		
Grit designation	coarse / fine		
Length	100 mm		
Width	25 mm		
Type of product	Bench stone		

#### **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		