# Bench stone for steel, special carborundum medium / very fine, Length×Width: 100X25mm



### Order data

Order number	558855 100X25
GTIN	4260496536704
Item class	56Z

# Description

#### Version:

Ceramic bonded combination oilstones, hardness O/ P. One side coarse for roughing, the other side fine for finishing.

**Special Aluminium Oxide** 180 grit (medium) with **long working life.** Other side precision abrasive, 500 grit (very fine), very free cutting, **high surface quality.** 

#### **Application:**

For deburring, finish smoothing of irregularities, rounding of edges.

#### Note:

Special polishing stones for equalising are available on request.

## **Technical description**

Grit designation	medium / very fine		
Height	15 mm		
Width	25 mm		
Length	100 mm		
Type of product	Bench stone		

## **User data**

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	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		