

**Set of hones, 5 pieces, silicon carbide, in a plastic box, Number of hones: 5****Order data**

Order number	558809 5
GTIN	4260496536698
Item class	56Z

**Description****Version:**

Composed of frequently used hones from coarse to fine.

**Application:**

For **deburring, sharpening, truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

**Supplied with:**

1 hone each 100×10M three-square, square, round, half-round, flat, knife.

**Note:**

**Preferably use with oil, paraffin or water.**

**Technical description**

Grinding media	Silicon carbide (SiC)
Grinding medium code	SiC
Number of hones	5
Type of product	Hone

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		