

**Garant**
**GARANT Master Mute cutting head, left-hand, System / insert size: QC/25**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 264835 QC/25  |
| GTIN         | 4251414902640 |
| Item class   | 29D           |

**Description**
**Suitable for:**

Boring bar shanks No. 264890; 264894 and 264898.

**Note:**

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

Through-coolant: yes

System: QC

Cutting point / joint: 20 mm

ISO code cutting head: SDUCL

suitable indexable insert: DC.. 11T3..

Approach angle: 93 °

Minimum pre-drill  $\varnothing D_{\min}$ : 26 mm

Centre offset  $L_3$ : 15 mm

**Technical description**

|  |       |
|--|-------|
| Centre offset $L_3$                      | 15 mm |
| Minimum pre-drill $\varnothing D_{\min}$ | 26 mm |

|                           |              |
|---------------------------|--------------|
| suitable indexable insert | DC.. 11T3..  |
| Insert screw              | 269023 2     |
| Overall length L          | 20 mm        |
| System                    | QC           |
| Series                    | Master Mute  |
| ISO code cutting head     | SDUCL        |
| Cutting point / joint     | 20 mm        |
| Approach angle            | 93 °         |
| Application type          | left-hand    |
| Through-coolant           | yes          |
| Type of product           | Cutting head |

## Accessories

|  |             |
|--|-------------|
| Insert screw Type 2  | 269023 2    |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15                            | 674248 TX15 |
| Clamping screw   | 269432      |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500  |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500  |