

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/1



Order data

Order number	264827 ST/1
GTIN	2050002059283
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

ISO code cutting head	PCLNL
Shim	320610 P01
Spring pin	320618 P01
suitable indexable insert	CN.. 1204..
Lever	320612 P01
Insert size	12 mm
Overall length L	35 mm
Lever screw	320611 P01
Cutting point / joint	25 mm
Centre offset L ₃	17 mm

Insert assignment	right-hand and neutral
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Approach angle	95 °
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw No. 3 Type P01	320611 P01
Tube pin No. 7 Type P01	320618 P01
Intermediate spacer No. 1 Type P01	320610 P01
Toggle lever No. 4 Type P01	320612 P01