

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/2



Order data

Order number	264827 ST/2
GTIN	2050001912114
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

Centre offset L ₃	22 mm
Shim	320610 P01
suitable indexable insert	CN.. 1204..
Lever	320612 P01
ISO code cutting head	PCLNL
Overall length L	35 mm
Insert assignment	right-hand and neutral
Spring pin	320618 P01
Cutting point / joint	32 mm
Insert size	12 mm

Minimum pre-drill $\varnothing D_{\min}$	40 mm
Lever screw	320611 P01
Approach angle	95 °
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Intermediate spacer No. 1 Type P01	320610 P01
Toggle lever No. 4 Type P01	320612 P01
Tube pin No. 7 Type P01	320618 P01
Clamping screw No. 3 Type P01	320611 P01