

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/8



### Order data

Order number	264827 ST/8
GTIN	2050002059320
Item class	29D

### Description

#### Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

### Technical description

ISO code cutting head	SCLCL
Minimum pre-drill $\varnothing D_{\min}$	50 mm
suitable indexable insert	CC.. 1204..
Cutting point / joint	40 mm
Insert screw	320620 S01
Insert assignment	right-hand and neutral
Centre offset $L_3$	27 mm
Insert size	12 mm
Overall length L	40 mm
Approach angle	95°

Application type	left-hand
Through-coolant	yes
Type of product	Cutting head