

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/6



Order data

Order number	264827 ST/6
GTIN	2050002059313
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

Cutting point / joint	25 mm
suitable indexable insert	CC.. 1204..
Insert assignment	right-hand and neutral
ISO code cutting head	SCLCL
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Centre offset L_3	17 mm
Insert size	12 mm
Overall length L	35 mm
Insert screw	320620 S01
Approach angle	95 °

Application type	left-hand
Through-coolant	yes
Type of product	Cutting head