

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/3



Order data

Order number	264827 ST/3
GTIN	2050001912121
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

ISO code cutting head	PCLNL
Shim	320610 P01
Lever	320612 P01
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Lever screw	320611 P01
Centre offset L_3	27 mm
Insert size	12 mm
Spring pin	320618 P01
Overall length L	40 mm
Insert assignment	right-hand and neutral

suitable indexable insert	CN.. 1204..
Cutting point / joint	40 mm
Approach angle	95 °
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw No. 3 Type P01	320611 P01
Toggle lever No. 4 Type P01	320612 P01
Tube pin No. 7 Type P01	320618 P01
Intermediate spacer No. 1 Type P01	320610 P01