

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/10



Order data

Order number	264826 ST/10
GTIN	2050002059207
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Spare part:

Insert screw on request.

Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

Technical description

ISO code cutting head	SDQCR
Insert assignment	left-hand and neutral
Overall length L	35 mm
suitable indexable insert	DC.. 11T3..
Centre offset L ₃	22 mm
Insert size	11 mm
Cutting point / joint	32 mm

Minimum pre-drill $\varnothing D_{\min}$	40 mm
Approach angle	107.5 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head