

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/9



Order data

Order number	264826 ST/9
GTIN	2050002058194
Item class	29D

Description

Suitable for:

Boring bar shanks No. 264910; 264930; 264934 and 264938.

Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code cutting head: SDQCR

suitable indexable insert: DC.. 11T3..

Approach angle: 107.5 °

Minimum pre-drill $\varnothing D_{\min}$: 32 mm

Centre offset L_3 : 17 mm

Technical description

Insert screw	320626 S05/07
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Insert size	11 mm

Overall length L	35 mm
Centre offset L ₃	17 mm
Insert assignment	left-hand and neutral
Cutting point / joint	25 mm
ISO code cutting head	SDQCR
suitable indexable insert	DC.. 11T3..
Approach angle	107.5 °
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320624 2
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