

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/7



Order data

Order number	264827 ST/7
GTIN	2050001912213
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

Centre offset L_3	22 mm
suitable indexable insert	CC.. 1204..
Minimum pre-drill $\varnothing D_{min}$	40 mm
ISO code cutting head	SCLCL
Overall length L	35 mm
Insert assignment	right-hand and neutral
Cutting point / joint	32 mm
Insert screw	320620 S01
Insert size	12 mm
Approach angle	95°

Application type	left-hand
Through-coolant	yes
Type of product	Cutting head