

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/9



Order data

Order number	264827 ST/9
GTIN	2050002059337
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Technical description

Centre offset L_3	17 mm
Insert screw	320626 S05/07
Insert size	11 mm
ISO code cutting head	SDQCL
Insert assignment	right-hand and neutral
Overall length L	35 mm
Cutting point / joint	25 mm
Minimum pre-drill $\varnothing D_{\min}$	32 mm
suitable indexable insert	DC.. 11T3..
Approach angle	107.5 °

Application type	left-hand
Through-coolant	yes
Type of product	Cutting head