

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/3



Order data

Order number	264826 ST/3
GTIN	2050002058132
Item class	29D

Description

Suitable for:

Boring bar shanks No. 264910; 264930; 264934 and 264938.

Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code cutting head: PCLNR

suitable indexable insert: CN.. 1204..

Approach angle: 95°

Minimum pre-drill $\varnothing D_{\min}$: 50 mm

Centre offset L_3 : 27 mm

Technical description

Lever	320612 P01
Centre offset L_3	27 mm
Spring pin	320618 P01

Insert size	12 mm
Cutting point / joint	40 mm
ISO code cutting head	PCLNR
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Overall length L	40 mm
Insert assignment	left-hand and neutral
suitable indexable insert	CN.. 1204..
Lever screw	320611 P01
Shim	320610 P01
Approach angle	95 °
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Toggle lever No. 4 Type P01	320612 P01
Intermediate spacer No. 1 Type P01	320610 P01
Clamping screw No. 3 Type P01	320611 P01
Tube pin No. 7 Type P01	320618 P01