

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/6



### Order data

Order number	264826 ST/6
GTIN	2050002058163
Item class	29D

### Description

#### Suitable for:

Boring bar shanks No. 264910; 264930; 264934 and 264938.

#### Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code cutting head: SCLCR

suitable indexable insert: CC.. 1204..

Approach angle: 95°

Minimum pre-drill  $\varnothing D_{\min}$ : 32 mm

Centre offset  $L_3$ : 17 mm

### Technical description

Centre offset $L_3$	17 mm
suitable indexable insert	CC.. 1204..
Minimum pre-drill $\varnothing D_{\min}$	32 mm

Insert screw	320620 S01
Overall length L	35 mm
Insert size	12 mm
Cutting point / joint	25 mm
Insert assignment	left-hand and neutral
ISO code cutting head	SCLCR
Approach angle	95 °
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320620 2
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