

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/7



Order data

Order number	264826 ST/7
GTIN	2050002058170
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code cutting head: SCLCR

suitable indexable insert: CC.. 1204..

Approach angle: 95 °

Minimum pre-drill $\varnothing D_{\min}$: 40 mm

Centre offset L_3 : 22 mm

Technical description

Insert size	12 mm
Insert screw	320620 S01
Cutting point / joint	32 mm
Centre offset L_3	22 mm
suitable indexable insert	CC.. 1204..

ISO code cutting head	SCLCR
Insert assignment	left-hand and neutral
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Overall length L	35 mm
Approach angle	95 °
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320620 2
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