

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/10



### Order data

Order number	264827 ST/10
GTIN	2050002059344
Item class	29D

### Description

#### Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

#### Spare part:

Insert screw on request.

### Technical description

Insert assignment	right-hand and neutral
Cutting point / joint	32 mm
Centre offset $L_3$	22 mm
ISO code cutting head	SDQCL
suitable indexable insert	DC.. 11T3..
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Overall length L	35 mm
Insert size	11 mm

Approach angle	107.5 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head