

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/13



Order data

Order number	264827 ST/13
GTIN	2050002059375
Item class	29D

Description

Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

Spare part:

Insert screw on request.

Technical description

Insert size	11 mm
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Centre offset L_3	22 mm
Cutting point / joint	32 mm
ISO code cutting head	SDUCL
Insert assignment	right-hand and neutral
Overall length L	35 mm
suitable indexable insert	DC.. 11T3..

Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head