

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/14



### Order data

Order number	264826 ST/14
GTIN	2050002059245
Item class	29D

### Description

#### Suitable for:

Boring bar shanks No. 320102, 320104, 320407, 320409 and 320410.

#### Spare part:

Insert screw on request.

#### Note:

Combination of all cutting heads with all boring bar shanks within the same system (GL, QC, DM) possible.

### Technical description

Minimum pre-drill $\varnothing D_{\min}$	50 mm
Cutting point / joint	40 mm
suitable indexable insert	DC.. 11T3..
Insert assignment	left-hand and neutral
ISO code cutting head	SDUCR
Insert size	11 mm

Overall length L	40 mm
Centre offset L <sub>3</sub>	27 mm
Approach angle	93 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head